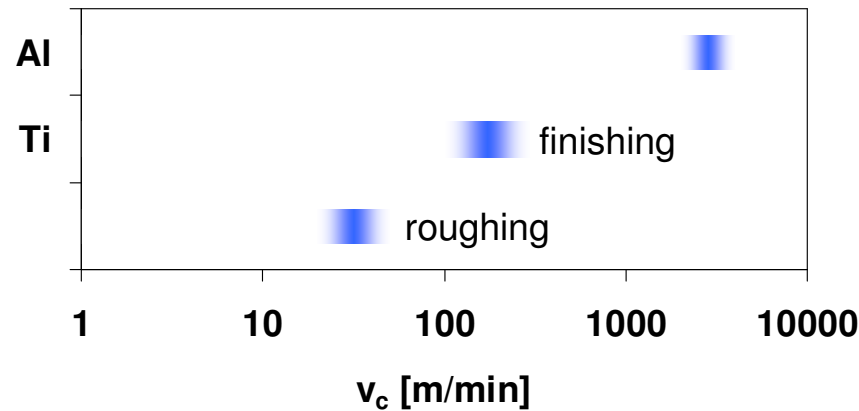


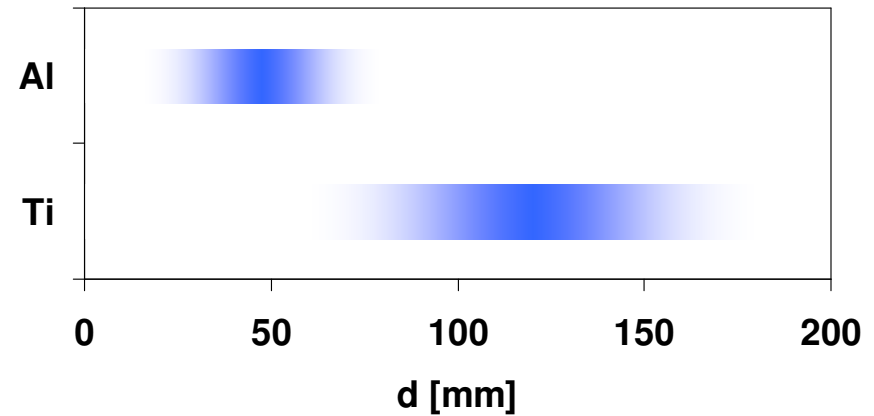
Process Characteristics Aluminum and Titanium Machining



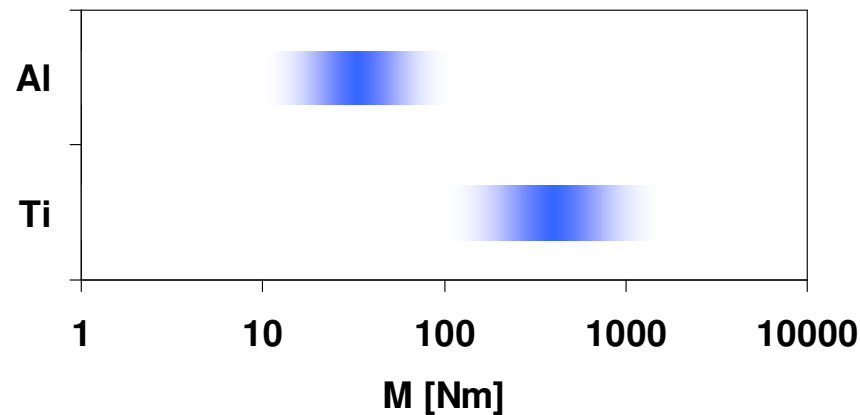
Cutting Speeds



Typically Used Tool Diameters



Torque Required



Radial Loads

